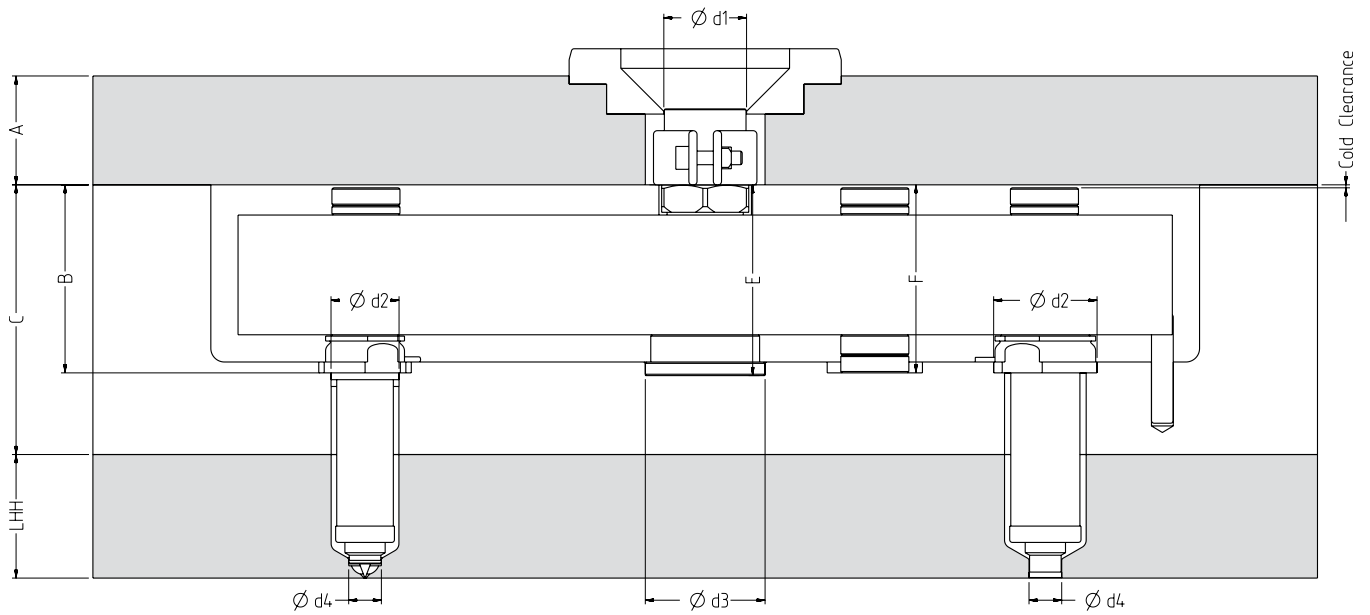


Quality Assurance Check sheets



Project Information	
Distributor	
Customer	
Customer Reference	
Mastip Reference	
Date	

Key	Description	Dimensions (mm)
A	Backplate Thickness	
C	Manifold Plate Thickness	
d1	Sprue Bush Clearance	
d3	Locator Location $\varnothing$	
E	Locator Spot Face Depth	
	Cold Clearance	

Additional Information	Value
Nozzle Cavity Material	
Planned Nozzle Temp.	
Planned Mould Temp.	
Planned Manifold Temp.	

Key	Description	Dimensions (mm)
F	Spacer 1	
F	Spacer 2	
F	Spacer 3	
F	Spacer 4	

Quality Assurance Check sheets

Table A					
	B	LHH		d2	d4
	Nozzle Spot Face Depth	Cold	Hot	Nozzle Location Ø	Nozzle Nut Cavity Ø
Nozzle 1					
Nozzle 2					
Nozzle 3					
Nozzle 4					
Nozzle 5					
Nozzle 6					
Nozzle 7					
Nozzle 8					
Nozzle 9					
Nozzle 10					
Nozzle 11					
Nozzle 12					
Nozzle 13					
Nozzle 14					
Nozzle 15					
Nozzle 16					
Nozzle 17					
Nozzle 18					
Nozzle 19					
Nozzle 20					
Nozzle 21					
Nozzle 22					
Nozzle 23					
Nozzle 24					
Nozzle 25					
Nozzle 26					
Nozzle 27					
Nozzle 28					
Nozzle 29					
Nozzle 30					
Nozzle 31					
Nozzle 32					

Quality Assurance Check sheets

Table B						
Zone	Heater Resistance $\Omega$	Thermocouple Resistance $\Omega$	Heater Insulation $M\Omega$	Wiring order	Nozzles locked with manifold @ op. temp - 40°C	Controller Temperature
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
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24						
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26						
27						
28						
29						
30						
31						
32						