

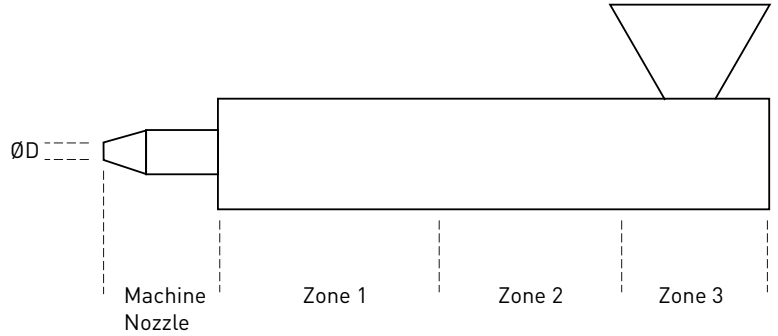


Process Set-up Form

System Number Date
 (As shown on Mastip System Plate)

Part Name

Machine Nozzle Output Diameter (ØD)



Barrel Temperatures (°C / °F)

Machine Nozzle	Zone 1	Zone 2	Zone 3
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Injection Data

	Change Over	Stage 2	Stage 1	Shot Volume
Screw Position	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Injection Speed	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Injection Pressure (bar)	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Pack Time	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Pack Pressure (bar)	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Process Data

Fill Time	Recess Time	Cycle Start	Cycle Time	Cooling Time	Cushion	Peak Inj. Press. (bar)
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Manifold Temperatures (°C / °F)

	Sprue Bush	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	Zone 6	Zone 7	Zone 8
Manifold Temps	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Nozzle Temperatures (°C/°F) (if you need more zones, continue on the next page)

Nozzle 1	Nozzle 2	Nozzle 3	Nozzle 4	Nozzle 5	Nozzle 6	Nozzle 7	Nozzle 8
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Nozzle 9	Nozzle 10	Nozzle 11	Nozzle 12	Nozzle 13	Nozzle 14	Nozzle 15	Nozzle 16
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Nozzle 17	Nozzle 18	Nozzle 19	Nozzle 20	Nozzle 21	Nozzle 22	Nozzle 23	Nozzle 24
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Nozzle Temperatures (continued)

Nozzle 25	Nozzle 26	Nozzle 27	Nozzle 28	Nozzle 29	Nozzle 30	Nozzle 31	Nozzle 32

Nozzle 33	Nozzle 34	Nozzle 35	Nozzle 36	Nozzle 37	Nozzle 38	Nozzle 39	Nozzle 40

Nozzle 41	Nozzle 42	Nozzle 43	Nozzle 44	Nozzle 45	Nozzle 46	Nozzle 47	Nozzle 48

Nozzle 49	Nozzle 50	Nozzle 51	Nozzle 52	Nozzle 53	Nozzle 54	Nozzle 55	Nozzle 56

Nozzle 57	Nozzle 58	Nozzle 59	Nozzle 60	Nozzle 61	Nozzle 62	Nozzle 63	Nozzle 64

Nozzle 65	Nozzle 66	Nozzle 67	Nozzle 68	Nozzle 69	Nozzle 70	Nozzle 71	Nozzle 72

Nozzle 73	Nozzle 74	Nozzle 75	Nozzle 76	Nozzle 77	Nozzle 78	Nozzle 79	Nozzle 80

Nozzle 81	Nozzle 82	Nozzle 83	Nozzle 84	Nozzle 85	Nozzle 86	Nozzle 87	Nozzle 88

Nozzle 89	Nozzle 90	Nozzle 91	Nozzle 92	Nozzle 93	Nozzle 94	Nozzle 95	Nozzle 96